

# Specialty Tools Inc.

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# Reverse Chamfer Drill

Print for Quote # \_\_\_\_\_

Date: \_\_\_\_\_

Distributor: \_\_\_\_\_

Dist Contact: \_\_\_\_\_

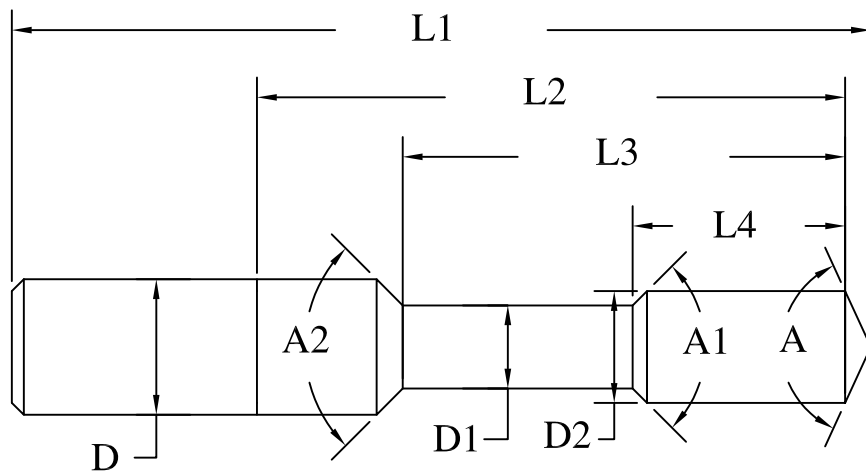
End User: \_\_\_\_\_

User Contact: \_\_\_\_\_

Tool Number \_\_\_\_\_

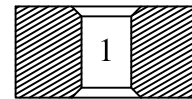
Revision \_\_\_\_\_

TOLERANCES	
Shank Diameter	+0/-0.0005"
Cutting Diameter	+/-0.0005"
Step Lengths	+/-0.005"
Flute Length & OAL	+/-0.060"
Angles	+/-1 deg



### Hole Style Below

Drill &  
Chamfer



# of Flutes \_\_\_\_\_ 2nd Chamfer Angle (A2) \_\_\_\_\_

Shank Ø (D) \_\_\_\_\_ Overall Length (L1) \_\_\_\_\_

Neck Ø (D1) \_\_\_\_\_ Cutting? \_\_\_\_\_  
Yes No Flute Length (L2) \_\_\_\_\_

Major Drill Ø (D2) \_\_\_\_\_ Length to 2nd Chf. (L3) \_\_\_\_\_

Point Angle (A) \_\_\_\_\_ Length to 1st Chf. (L4) \_\_\_\_\_

1st Chf. Angle (A1) \_\_\_\_\_

Coolant      Non Coolant

Coating:      None      TiN      TiCN      TiAlN      \_\_\_\_\_

Material to be Machined: \_\_\_\_\_

Additional Information: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_