3150 Colley Road Beloit, Wi. 53511 Ph: (608) 313-8730 Fax: (608) 313-8760 Distributor:	Specialty Tools Inc.	Reverse Chamfer Dril
Email: sti@ specialtytoolsinc.com Date: Distributor:		Print for Quote #
Dist Contact: $\begin{tabular}{ c c c c c } \hline TOLERANCES \\ Shank Diameter +.0/-0005" \\ Cutting Diameter +.0/-0005" \\ Cutting Diameter +.0/-0005" \\ Step Lengths +/-005" \\ Step Lengths +/-005" \\ Flute Length & OAL +/-060" \\ Angles +/-1 deg \\ \hline Hole Style Below \\ Drill & Chamfer \\ \hline 1 \\ 1 \\$	Ph: (608) 313-8730 Fax: (608) 313-8760	
# of Flutes 2nd Chamfer Angle (A2) Shank Ø (D) Overall Length (L1) Neck Ø (D1) Yes No Major Drill Ø (D2) Ength to 2nd Chf. (L3) Point Angle (A) Length to 1st Chf. (L4) Ist Chf. Angle (A1) Ist Chf. Angle Non Coolant Coating: None TiN TiCN TiAlN Material to be Machined:	Dist Contact: End User: User Contact: Tool Number Revision L1 L2 L2 L3 A2 D1 D2	Shank Diameter +.0/0005" Cutting Diameter +/0005" Step Lengths +/005" Flute Length & OAL +/060" Angles +/-1 deg Hole Style Below Drill & Chamfer 1
Shank Ø (D) Cutting? Overall Length (L1) Neck Ø (D1) Yes <no< td=""> Flute Length (L2) Major Drill Ø (D2) Length to 2nd Chf. (L3) Point Angle (A) Length to 1st Chf. (L4) Ist Chf. Angle (A1) Length to 1st Chf. (L4) Coolant Non Coolant TiN TiAlN Material to be Waring to be were None TiN TiAlN</no<>	2	nd Chamfer Angle (A2)
Neck Ø (D1) Yes No Flute Length (L2) Major Drill Ø (D2) Length to 2nd Chf. (L3) Point Angle (A) Length to 1st Chf. (L4) Ist Chf. Angle (A1) Length to 1st Chf. (L4) Coolant Non Coolant TiCN TiAlN Material to be Machined:		
Major Drill Ø (D2) Length to 2nd Chf. (L3) Point Angle (A) Length to 1st Chf. (L4) 1st Chf. Angle (A1) Value Value Coolant Non Coolant TiN TiAlN Material to be Machined: Value Value Value	Neck \emptyset (D1) <u>Cutting?</u> Yes No Fl	
Point Angle (A) Length to 1st Chf. (L4) 1st Chf. Angle (A1) Non Coolant Coolant Non Coolant TiCN TiAlN Material to be Wachined:		
1st Chf. Angle (A1) Coolant Non Coolant Coating: None TiN TiCN TiAlN Material to be Hachined:	Point Angle (A) Le	
Coating: None TiN TiAlN Material to be Machined:		
Material to be Machined:	Coolant Non Coolant	
	Coating: None TiN TiCN	TiAlN