

# Specialty Tools Inc.

3150 Colley Road      Beloit, WI 53511  
 Ph: (608) 313-8730      Fax: (608) 313-8760  
 Email: sti@specialtytoolsinc.com

# Single Step Drill

Print for Quote # \_\_\_\_\_

Date: \_\_\_\_\_

Distributor: \_\_\_\_\_

Dist Contact: \_\_\_\_\_

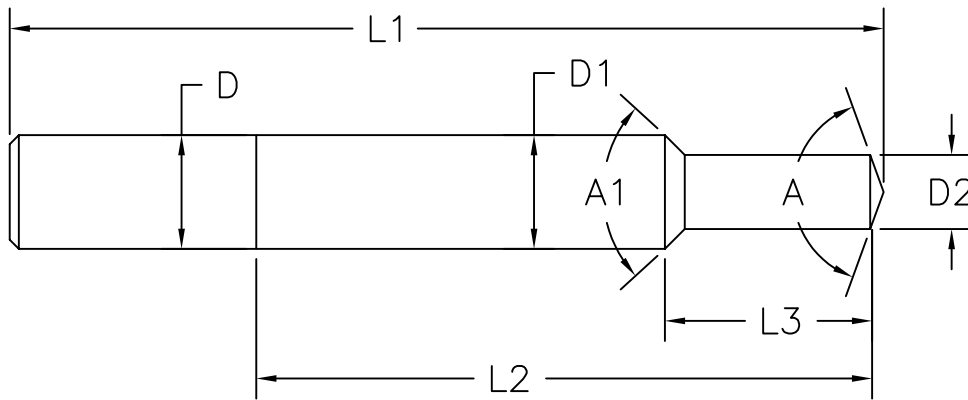
End User: \_\_\_\_\_

User Contact: \_\_\_\_\_

Tool Number \_\_\_\_\_

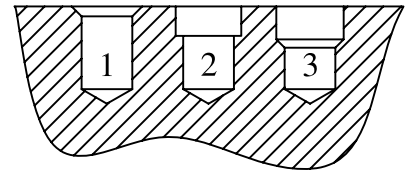
Revision \_\_\_\_\_

TOLERANCES	
Shank Diameter	+0/-0.0005"
Cutting Diameter	+/-0.0005"
Step Lengths	+/-0.005"
Flute Length & OAL	+/-0.060"
Angles	+/-1 deg



Check Hole Style Below

Drill & Chamfer or C'sink      Drill & C'bore      Drill & Drill



# of Flutes	_____	Overall Length	(L1) _____
Shank Ø (D)	_____	Flute Length	(L2) _____
Major Drill Ø (D1)	_____	Step Length (To Top)	(L3) _____
Step Ø (D2)	_____	Point Angle	(A) _____
Coolant	Non Coolant	Incl Step Angle	(A1) _____

Coating:      None      TiN      TiCN      TiAlN      \_\_\_\_\_

Material to be Machined: \_\_\_\_\_

Additional Information: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

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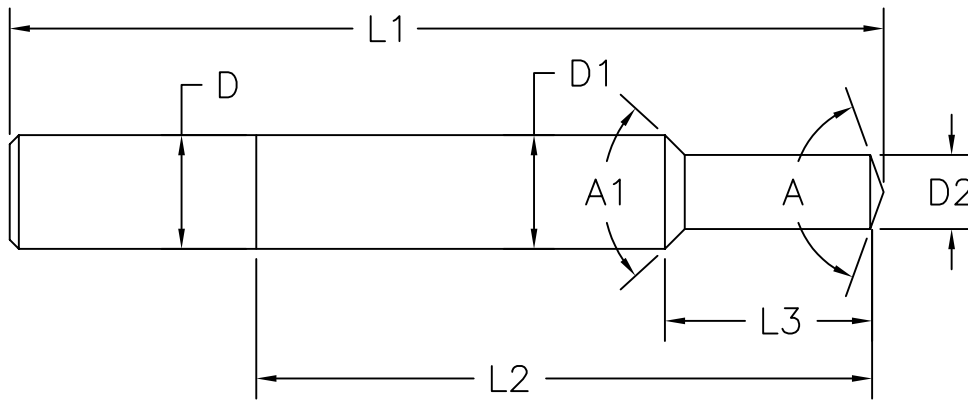
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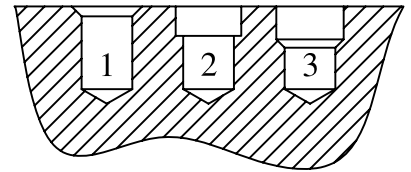
Revision \_\_\_\_\_

TOLERANCES	
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Cutting Diameter	+/-0.0005"
Step Lengths	+/-0.005"
Flute Length & OAL	+/-0.060"
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Check Hole Style Below

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Coating:      None      TiN      TiCN      TiAlN      \_\_\_\_\_

Material to be Machined: \_\_\_\_\_

Additional Information: \_\_\_\_\_  
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