

Specialty Tools Inc.

3150 Colley Road Beloit, WI 53511
 Ph: (608) 313-8730 Fax: (608) 313-8760
 Email: sti@specialtytoolsinc.com

Double Step Drill

Print for Quote # _____

Date: _____

Distributor: _____

Dist Contact: _____

End User: _____

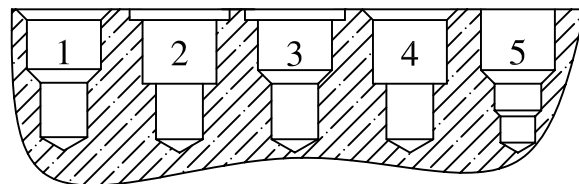
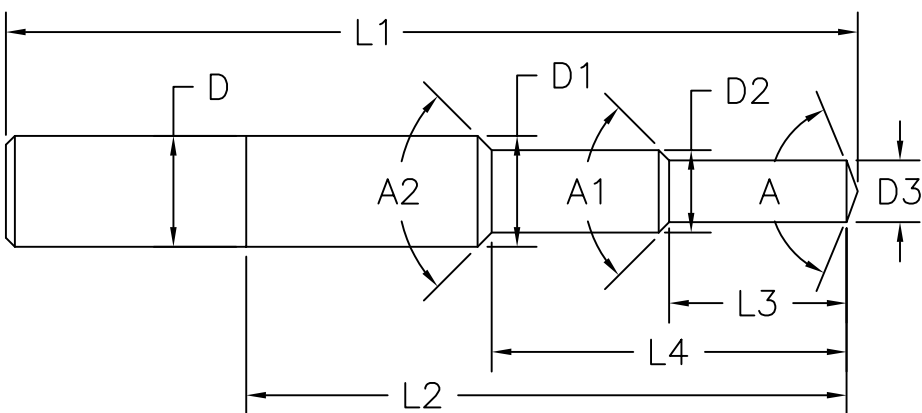
User Contact: _____

Tool Number _____

Revision _____

TOLERANCES	
Shank Diameter	+0/-0.0005"
Cutting Diameter	+/-0.0005"
Step Lengths	+/-0.005"
Flute Length & OAL	+/-0.060"
Angles	+/-1 deg

Check Hole Style Below



# of Flutes	_____	Overall Length	(L1) _____
Shank Ø	(D) _____	Flute Length	(L2) _____
Major Drill Ø	(D1) _____	1st Step Length (To Bottom)	(L3) _____
1st Step Ø	(D3) _____	2nd Step Length (To Bottom)	(L4) _____
2nd Step Ø	(D2) _____	1st Incl Step Angle	(A1) _____
Point Angle	(A) _____	2nd Incl Step Angle	(A2) _____

Coolant Non Coolant

Coating: None TiN TiCN TiAlN _____

Material to be Machined: _____

Additional Information:

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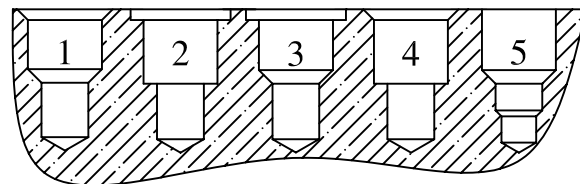
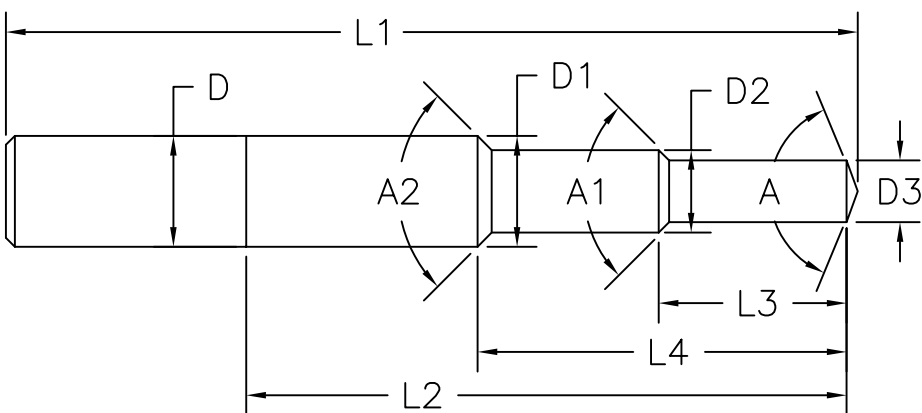
User Contact: _____

Tool Number _____

Revision _____

TOLERANCES	
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Cutting Diameter	+/-0.0005"
Step Lengths	+/-0.005"
Flute Length & OAL	+/-0.060"
Angles	+/-1 deg

Check Hole Style Below



of Flutes _____
 Shank Ø (D) _____
 Major Drill Ø (D1) _____
 1st Step Ø (D3) _____
 2nd Step Ø (D2) _____
 Point Angle (A) _____

Overall Length (L1) _____
 Flute Length (L2) _____
 1st Step Length (To Top) (L3) _____
 2nd Step Length (To Top) (L4) _____
 1st Incl Step Angle (A1) _____
 2nd Incl Step Angle (A2) _____

Coolant Non Coolant

Coating: None TiN TiCN TiAlN _____

Material to be Machined: _____

Additional Information:
