

Specialty Tools Inc.

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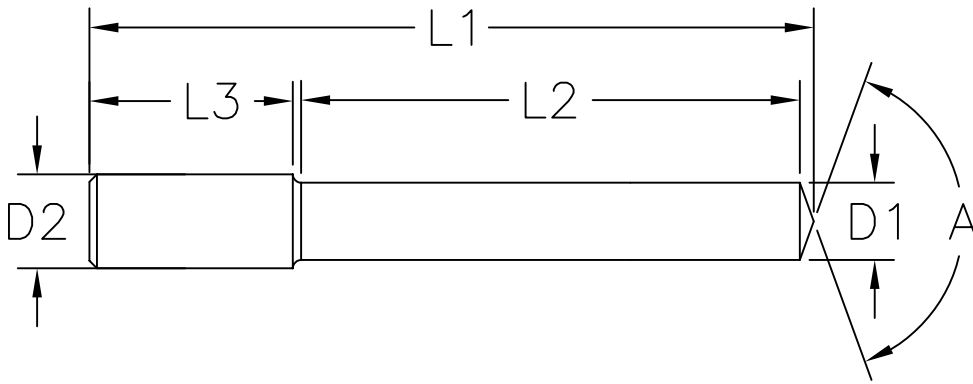
Drill

Print for Quote # _____

Date: _____

Distributor: _____
 Dist Contact: _____
 End User: _____
 User Contact: _____
 Tool Number _____
 Revision _____

TOLERANCES	
Shank Diameter	+0/-0.0005
Cutting Diameter	+/-0.0005
Flute Length & OAL	+/-0.060
Angles	+/-1 deg



Use Geometry: Perf 1000/1002 Style Perf 2000/2002 Style Perf 3000/3002 Style

of Flutes _____ Overall Length (L1) _____

Drill Ø (D1) _____ Flute Length (L2) _____

Shank Ø (D2) _____ Shank Length (L3) _____

Coolant Non Coolant Point Angle (A) _____

Coating: None TiN TiCN TiAlN _____

Material to be Machined: _____

Additional Information:

